



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	ORDER LONG BLOCK 807735A1	
2	19	34270	PLUG-EXPANSION (1-5/8 IN.)	6		
3	17	35465	PIN-DOWEL	6		
4	22	72640	PLUG-EXPANSION	2		
5	23	802999	BEARING SET	1		
6	22	48556	BUSHING-REDUCER	2	BRASS DRAIN PLUG	
7	22	32802	PLUG-PIPE (1/8 IN.)	2	BRASS DRAIN PLUG	
8	22	860088	BUSHING-ADAPTOR	2	PLASTIC DRAIN PLUG	
9	22	806608A	PLUG-DRAIN	2	PLASTIC DRAIN PLUG	
10	25	806609	QUAD RING	2	PLASTIC DRAIN PLUG	
11	22	42796	VALVE-OIL FILTER BYPASS	1		
12	19	816565	PLUG-EXPANSION (15/32 IN.)	1		
13		811844	LIFTER-ROLLER	12		
14		824331	RETAINER-LIFTER	2		
15	10	824332	SCREW (5/16-18 X 5/8 IN.)	4		
16		824148	BALANCED SHAFT	1		
17		NSS	BEARING-BALL (FRONT)	1		
18	31	824150	BEARING-NEEDLE (REAR)	1		
19		824153	RETAINER	1		
20	10	17343	SCREW (1/4-20 X 1/2 IN.)	2		
21	43	824151	GEAR KIT	1		
22	10	824152	SCREW	1		
23	10	824329	SCREW	3		
24	431	824327	CAMSHAFT	1		
25	17	35312	PIN-DOWEL	1		
26		17161	CHAIN-TIMING	1		
27	43	824328	SPROCKET-CAMSHAFT	1		
28	43	17160	SPROCKET-CRANKSHAFT	1		
29	10	824329	BOLT	3		
30		824333	RETAINER	1		
31	10	824334	SCREW (1/4-20 X 1/2 IN.)	2		
32	22	37682	ELBOW (45 DEG.)	1		
-		807735A	MARINE LONG BLOCK ENGINE	1	(2 BARREL)	
-		807736A	MARINE LONG BLOCK ENGINE	1	(4 BARREL)	
-	27	824326A96	GASKET SET-ENGINE OVERHAU	1		
-	92	809825	SEALER-RED RTV	1		
-	92	34227	PERFECT SEAL	1		